

## Aduro Duopur-Finish

2507

**Solvent-based 2-component polyurethane topcoat for furniture and interior finishing for industrial and professional use**

### PRODUCT DESCRIPTION

#### General

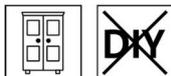
Two-component polyester polyurethane topcoat for furniture with excellent mechanical and chemical resistance, good stability on vertical surfaces and excellent filling power.

#### Special properties and standards

- **ÖNORM A 1605-12** (furniture surfaces)  
Resistance to chemical reactions: 1-B1  
Response to abrasion: 2-D ( $\geq 50$  U)  
Response to scratches: 4-D ( $\geq 1.0$  N)
- French ordinance DEVL1104875A regarding the marking of construction coating products for their emission of volatile pollutants: A+



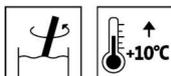
#### Application areas



- For the coating of furniture and interior finishing exposed to high levels of stress, such as tabletops and shelves in the kitchen and living area, bathrooms, offices and in the contract sector, fronts and permanently visible areas, surfaces used on seating furniture and not permanently visible areas. Application areas II – IV in accordance with ÖNORM A 1610-12.
- Not suitable for the coating of surfaces bleached with hydrogen peroxide.

### PROCESSING

#### Instructions for use



- Please stir the product before use.
- The temperature of the product and object, and the room temperature must be at least + 10 °C is necessary.
- Please observe our **ARL 131 - Working guidelines for PUR furniture paints**.

#### Blending ratio



50% 8207 000210

2 parts by weight Aduro Duopur-Finish 2507  
1 parts by weight Duopur-Hardener 8207

Aduro Duopur-Finish 2507 can only be used with a hardener and in the mixing ratio specified. Deviations lead to film and adhesion problems.

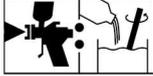
**Pot life**



4 hours;

A further extension of the pot life is not possible. Increased temperatures reduce the pot life.

**Application technique**



5-10% 8008 000210

Application method	Airless	Airless air-supported (Airmix, Aircoat, etc.)	Cup gun
Spray nozzle (ø mm)	0.28 - 0.33	0.28 - 0.33	1.8
Spraying pressure (bar)	100 - 120	100 - 120	3.0 – 3.5
Atomized air (bar)		1 - 2	
Dilution (thinning)			Duopur-Thinner 8008 000210
Thinner-added in %	-	-	5 - 10
Viscosity (sec.): 4-mm-cup, 20°C	approx. 21	approx. 21	approx. 18
Application quantity per application (g/m <sup>2</sup> )	approx. 120 - 150		
Total quantity applied:	max. 300 (2 applications)		

The shape and properties of the substrate affect the consumption/yield. Accurate values for consumption must be obtained by applying trial coats in advance.

**Drying times**

(at 23 °C and 50 % rel. humidity)



Manipulable	after approx. 4 hours
Stackable	after approx. 12 hours

The figures given above are reference values. The drying time depends on the type of substrate, coat thickness, temperature, air exchange and relative atmospheric humidity.

Lower temperatures and/or high level of atmospheric humidity can increase the drying time.

**Cleaning the working equipment**



Immediately after use with Duopur-Thinner 8008 000210 or Waschverdünnung 80077.

**SUBSTRATE**

**Type of substrate**

Hard and softwood (solid wood, veneered-, wood shaving (coated) - or wood fibre materials)

**Substrate property (or condition)**

The substrate must be dry, clean, capable of holding the paint, free from separating substances such as grease, wax, silicone, resin etc. and free from wood dust, as well as tested for suitability for coating.

<b>Preparation of the substrate</b>	<b>Hardwoods:</b> Wood sanding grit size 150–180 <b>Softwoods:</b> Wood sanding grit size 100–150
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## COATING SYSTEM

<b>Primer</b>	1 x Aduro Duopur-Base 2505
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### Intermediate sanding



Sand primed surface with grit size 240 - 320.

Avoid sanding straight through!

Remove sanding dust.

Intermediate sanding must be done immediately prior to applying the topcoat in order to ensure proper intermediate adhesion.

<b>Topcoat</b>	1 x Aduro Duopur-Finish 2507
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## MAINTENANCE

<b>Cleaning and maintenance</b>	Cleaning with Clean-Möbelreiniger 96490 and preservation with Clean-Möbelpflege Plus 7222.
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Please observe the relative technical data sheets of the products.

## ORDERING INFORMATION

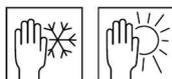
<b>Size of trading unit</b>	4 kg, 20 kg
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<b>Colour shades / degrees of gloss</b>	G30 Matt	2507 000130
	G50 Halbmatt	2507 000150
	G70 Seidenmatt	2507 000170

<b>Supplementary products</b>	Duopur-Hardener 8207 Duopur-Thinner 8008 000210 Aduro Duopur-Base 2505 Clean-Möbelreiniger 96490 Clean-Möbelpflege Plus 7222
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## OTHER INSTRUCTIONS

### Durability/storage



At least 1 year in the original sealed containers.

Make sure the product is protected against moisture, direct sunlight, frost and high temperatures (above 30 °C).

<b>Technical specifications</b>	Delivery viscosity	approx. 31 s in accordance with DIN 53211 (4-mm-cup, 20 °C)
	Mixing viscosity	approx. 21 s in accordance with DIN 53211 (4-mm-cup, 20 °C)

### Safety-related information



Further information on the subject of safety during transport, storage and handling as well as disposal can be found in the relevant safety data sheet. The current version can be accessed on the Internet at **[www.adler-lacke.com](http://www.adler-lacke.com)**.

The product is only suitable for industrial and professional use.

In general, inhaling paint aerosols must be avoided. This is ensured by correctly using a breathing mask (combination filter A2/P2).